



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2678	REV. B SHEET 1 OF 4
DATE 97.09.17		TITLE EC120 STEP WELDMENT	SCALE NTS
A	96.10.22	NEW ISSUE	
B	97.09.17	CHANGE LENGTH AND HOLE PATTERN	

RELEASED
970925 KE
TSR A450

Qty -041	Qty -042	Part Number	Description
X		D2678-041	STEP WELDMENT LH
	X	D2678-042	STEP WELDMENT RH
2	2	D2613	LUG
1	1	D2622	EXTRUSION (CUT PER DWG)
1	1	D2669-45	END PLATE

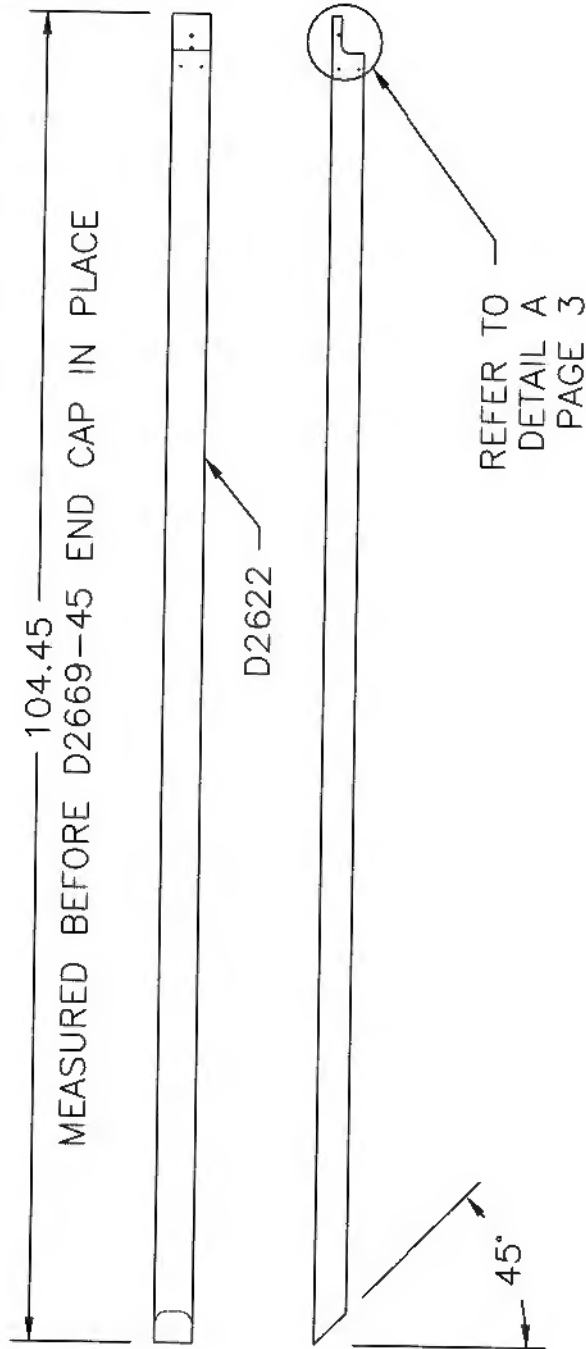
EFFECTIVE	DEOs
9/06	
9/21	



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CHECKED <i>DM</i>	APPROVED <i>KE</i>	DRAWING NO. D2678	REV. B SHEET 2 OF 4
DATE 97.09.17		TITLE EC120 STEP WELDMENT	SCALE 1:15

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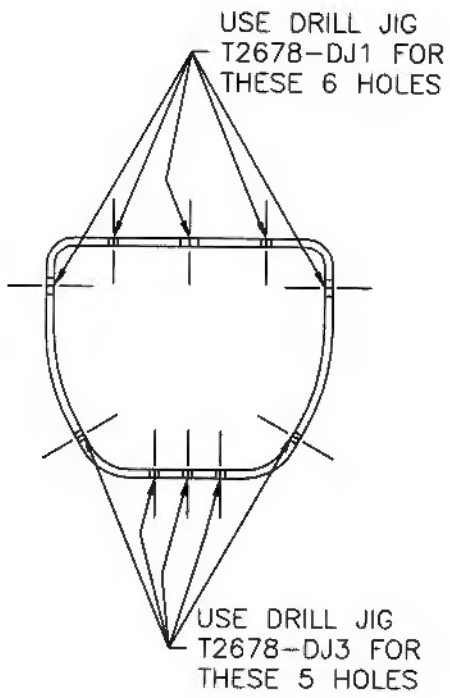
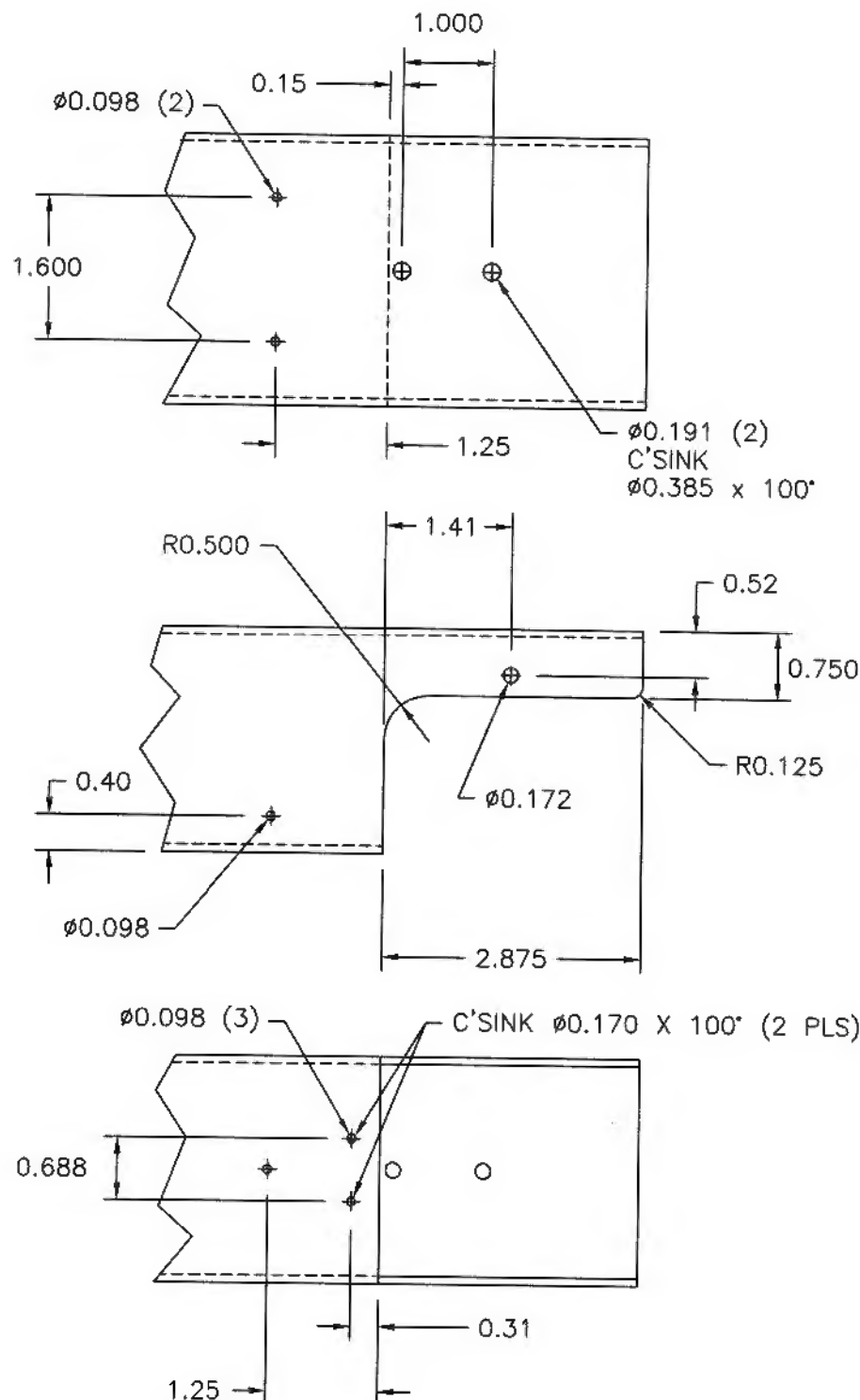


MATERIAL: MAKE FROM D2622 EXTRUSION
FINISH: ACID ETCH, ALODINE ASSEMBLY PER DART QSI 005 4.1



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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2678	REV. B SHEET 3 OF 4
DATE 97.09.17	TITLE EC120 STEP WELDMENT		SCALE 1:2

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TSR A440

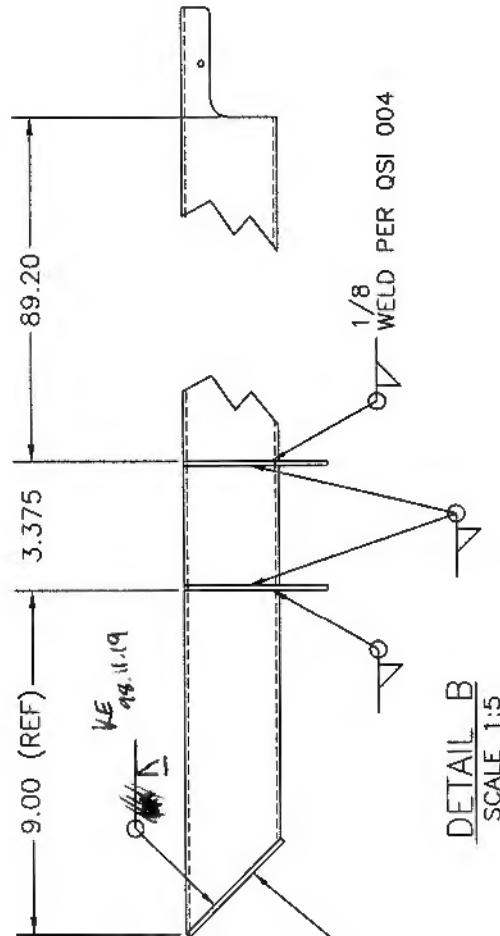
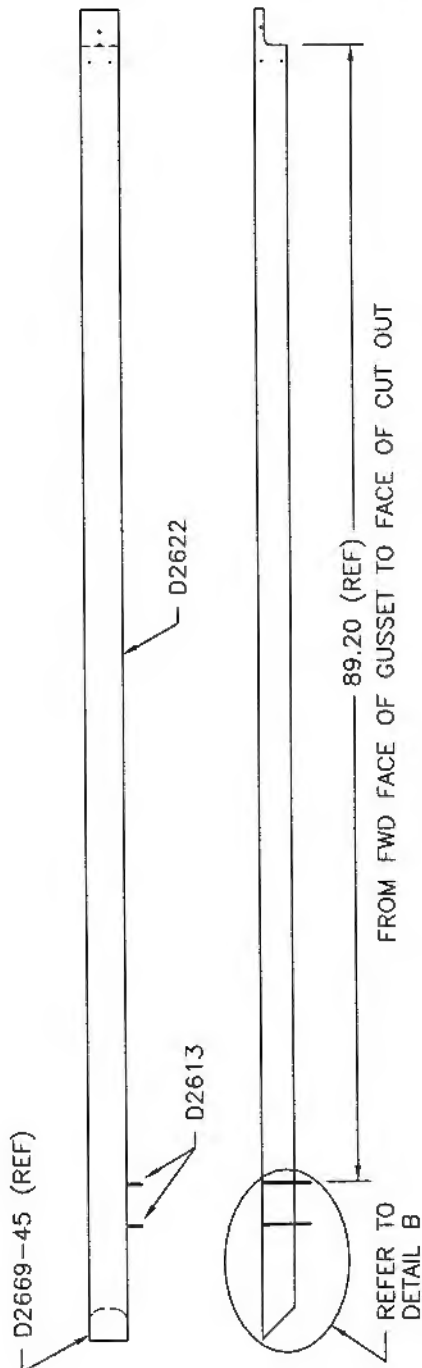


DETAIL A

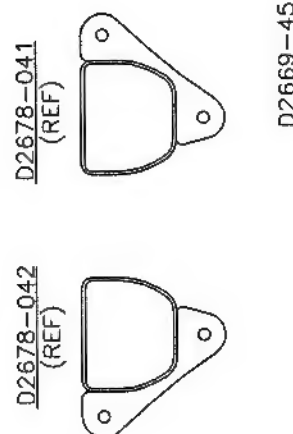


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DATE 97.09.17	TITLE EC120 STEP WELDMENT		SCALE 1:15

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DETAIL B
SCALE 1:5



D2678-041 SHOWN (L.H.)
D2678-042 OPPOSITE (R.H.)